



SYSTEM #:

PREPARED FOR:

BY:

DATE:

AREA OR EQUIPMENT:

SURFACE PREPARATION

COAT #:	PRODUCT NAME /NUMBER	DATA SHEET	VOLUME SOLIDS	VOC in LBS./GAL	COVERAGE ft <sup>2</sup> /gal.	RECOMMENDED DFT	
						MIN.	MAX.
<b>1</b>	ZINC CLAD® III HS ORGANIC PRIMER				190 - 320	3.0 MILS	5.0 MILS
	B69A100/V100 B69D11	6.07	60%	2.80			
<b>2</b>	MACROPOXY® 646 FC EPOXY (See Comments)				230 - 384	3.0 MILS	5.0 MILS
	B58-600 B58V600	4.53	72%	2.08			
<b>3</b>	ACROLON™ 218 HS POLYURETHANE (Color to be determined – gloss or s/g)				260 - 347	3.0 MILS	4.0 MILS
	B65-600 Series B60V600	5.22	65%	2.50			
<b>4</b>					<b>Total DFT</b>	<b>9 – 14</b>	

**COMMENTS:** Prime coat must be spray applied.  
 Macropoxy 646 is to be used as a "spot prime" for field touch up of damaged zinc primer

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PLEASE FOLLOW MANUFACTURERS RECOMMENDED APPLICATION AND MIXING INSTRUCTIONS FOR ALL PRODUCTS. PLEASE CONTACT A SHERWIN-WILLIAMS CO. INDUSTRIAL MAINTENANCE REPRESENTATIVE BEFORE THE START OF ANY COATINGS APPLICATION TO ENSURE PROPER SERVICE REQUIREMENTS.

\* THEORETICAL SPREADING RATES ON ALL PRODUCTS: ALLOW FOR APPLICATION LOSS AND SURFACE IRREGULARITIES WHEN DETERMINING WORKING REQUIREMENTS. DO NOT APPLY ANY COATINGS OVER CONDENSATION OR WHEN SURFACE TEMPERATURE IS WITHIN 5 DEGREES F. OF THE DEW POINT.